



LOCKOUT-TAGOUT PROCEDURE

Developed By:

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Description: DTF Printer

Procedure #: 18

Facility: Game One

Location: CAD Room

Rev: 0

Date: 01/02/2025

Origin: 01

Machine to be Locked Out



1



Isolation Points to be Locked and Tagged

Notes:

SHUTDOWN SEQUENCE

1. Notify affected personnel. 2. Properly shut down machine. 3. Isolate all energy sources. 4. Apply LOTO devices. 5. Verify total de-energization of all sources.

Energy Source	Device	Isolation Point	Isolation Method	Verification Method	Verification Device
Electric 220 volts	Plug Tag: #0001 N/A		Unplug device PP 10 ckt. 42	Power Button	

RESTART SEQUENCE

1. Ensure all tools and items have been removed. 2. Confirm that all employees are safely located. 3. Verify that controls are in neutral. 4. Remove LOTO devices and reenergize machine. 5. Notify affected employees that servicing is complete.

Lockout Procedure Approval Data

The signatures below indicate that the lockout procedure covered on this sheet has been prepared by Cardinal Compliance and approved by Rich Barcum.

Prepared by: Kyle Schang

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Cardinal Compliance
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Approved by: Rich Barcum

Rich Barcum

Game One

Date: 11/07/2025